

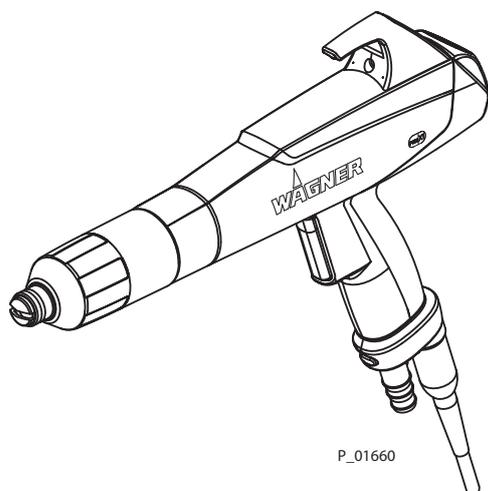


**Translation of the Original
Service Manual**

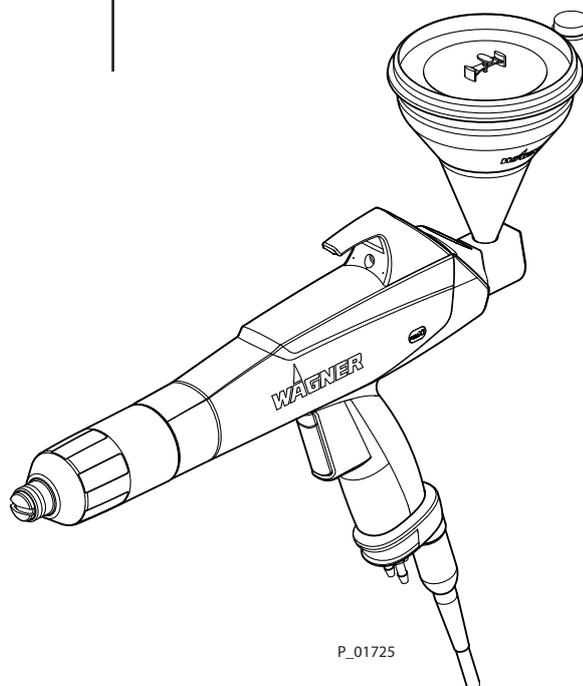
PEM-X1/PEM-X1 CG

**Manual Powder Spray Gun
Powder Cup Gun**

Version 01/2013



P_01660



P_01725

CE 0102  II 2D 2mJ

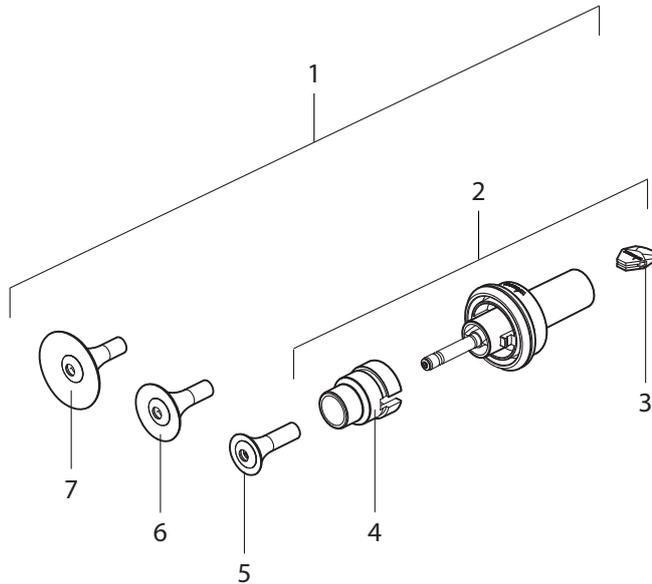
PEM-X1 manual spray gun

Pos	K	Stk	Order No.	Designation
1		1	2334277	Cable assembly, PEM-X1 ET
2		1	2324123	Powder tube, PEM-X1 ET
3	◆	1	2334276	Trigger, PEM-X1/PEM-X1 CG ET
4		1	2332540	Housing, PEM-X1 ET
5	◆	1	2334275	Hand gun cable, PEM-X1 ET
6	◆	1	2322761	Hose nipple, D10-D12, complete
7	◆ ★	1	2334341	O-ring set, PEM-X1 ET
8		1	2334316	Screw set, PEM-X1 ET, consists of:
		1	--	Cylinder head screw with hexalobular socket
		2	--	Plastic self-tapping screw
		2	--	PT screw fillister head Torx
9		1	2321978	Hose nipple
10		1	2320464	Union nut, X1
11	◆	1	2321976	Flat spray nozzle, X1, complete
12	◆ ★	1	2322529	Electrode holder, X1 F ET
13	◆	1	2320488	Replacement protective wedge X1
14		1	2324205	Wedge tool, X1
15		1	2320330	Gun hook, X1 ET
16		1	2324136	Negative cascade, X1 ET
17		1	2322493	Electrode holder X1 R with nozzle (with PEM-X1 R design)

◆ Wearing part

● Not part of the standard equipment but available as a special accessory

★ only available as a set

5.6 X1 R ELECTRODE HOLDER

P_01700

X1 R electrode holder with nozzles

Pos	K	Stk	Order No.	Designation
1		1	2322493	Electrode holder, X1 R with nozzles
2		1	2322490	Electrode holder, X1 R ET
3	◆	1	2320488	Replacement protective wedge, X1
4	◆	1	2320503	Deflector cone sleeve, X1
5	◆	1	2321981	Deflector cone, D18, complete
6	◆	1	2321980	Deflector cone, D25, complete
7		1	2321171	Deflector cone, D34, complete

◆ Wearing part

● Not part of the standard equipment but available as a special accessory

★ only available as a set